

# ABM 2005 Grain Saver Boot Installation Guide

ABM-2005

Installed on

8-point FG-087

Install on every  
other guard



ABM-2005

Installed on

ABM-D-3F

3-point guard

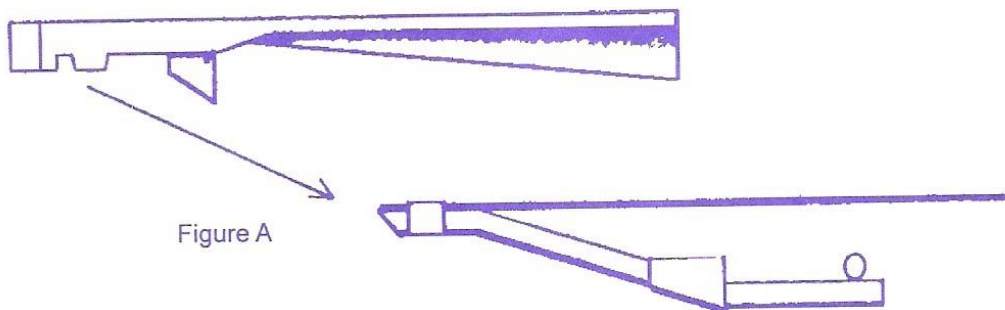
Install on every  
guard point

The ABM 2005 Grain Saver Boot is designed to retrieve lost shatter by catching grain in the specially formed valley and funneling it back onto the platform. The ABM 2005 is most effective in dry or low moisture conditions, when grain shatter is most likely. The ABM 2005 Grain Saver Boots also prevent tine wire damage due to sickle contact, especially when using bolt-on type sickle sections. ABM 2005 Grain Saver Boots are designed for all existing 3-Point (JD 600-series Flex), 6- 7- and 8- Point Flexo Guards.

For most conditions, Install ABM 2005 Grain Saver Boots on EVERY OTHER POINT for 7- and 8- point Flexo Guards and on EVERY POINT for 3-Point (JD 600-series Flex) and 6- point Flexo Guards.

## INSTALLATION IS EASY AS 1, 2, 3 !!

1. First remove all Flexo Guard Sections from the header. Replace any damaged or missing tine wires. To install the Grain Saver Boot, slide it over the Flexo- Guard finger in direction shown in *Figure A*. With a rubber mallet or block of wood and hammer, gently strike the end of the Grain Saver Boot until it is fully seated onto the Flexo Guard Finger. To make sure, check that the Flexo Guard Finger is just touching the inside tip of the Grain Saver Boot. Use the cutout provided on the nose for this inspection.



2. When all desired Grain Saver Boots are fitted per step 1, lay the section upside-down on a hard flat surface. Using a screwdriver, firmly snap the tine wires in the grooves provided starting at the nose and working to the tail. See **Figure B**.

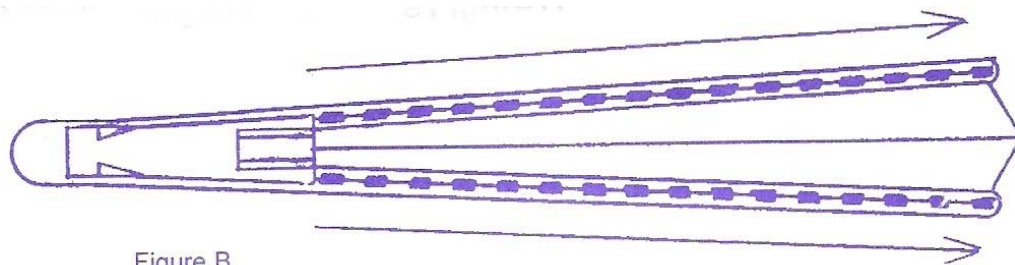


Figure B

3. Secure the Grain Saver Boots by installing the Hog Rings. Using a pair of Hog Ring pliers or regular Channel Lock pliers, crimp the Hog Ring in the holes provided at 45 degrees from the Flexo Guard Fingers. Reference **Figure C** arrow for appropriate angle and line. Install or reinstall the Flexo Guard Sections on your header using Flexo Guard installation instructions if needed.

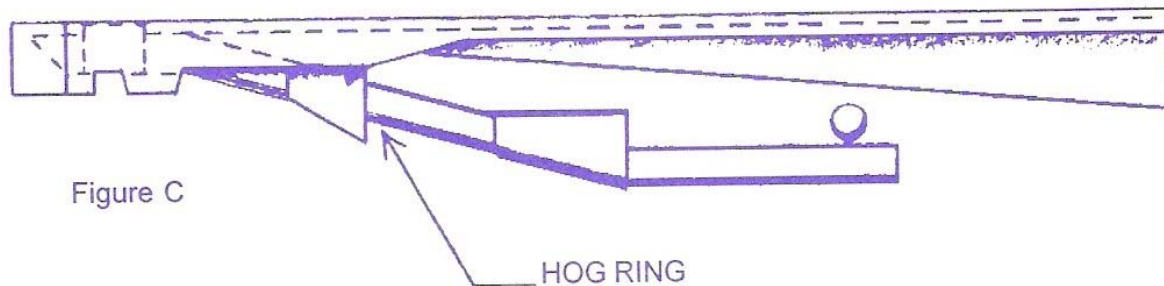


Figure C



Hog Ring Installed on 6- 7- or 8- point guard



Hog Ring Installed on 3- point guard



ABM Flexo-Guards, Inc.  
904 Williams  
South Hutchinson, KS 67505  
800-798-1968  
[www.abm-mfg.com](http://www.abm-mfg.com)